



HOSE CUTTING AND CRIMPING INSTRUCTIONS

- All components (including the belts) must be installed to properly route, index and cut hoses.
- The “measure twice - cut once” rule **MUST** be followed with these kits. If the hoses are cut too short, you will have to purchase replacement hoses.
- Attach loose fittings to condenser and to evaporator. (Or appropriate loose fitting location)
- Route the hoses from the crimped end in the exact desired location. Attach required clips and fasteners.
- Hold hose next to open end of fitting and mark with sharpie where the end of the hose should land inside of the fitting. **(Figure 1B)**, (The hose will bottom out in the fitting and is usually visible from a small sight opening on the fitting). **(Figure 1A)**
- Twist (*Index*) the hose to the exact indexing where you would like the hose to remain.
- Mark the hose and the fitting to indicate exactly where the crimp should be made. **(Figure 2A)**
- Repeat this procedure with the other fittings
- After completing marking and cutting the fittings, be sure to re-cap the exposed components to prevent contamination.

PLEASE CALL OUR OFFICE IF THERE ARE ANY QUESTIONS BEFORE CUTTING!

Classic Auto Air can provide free crimping services and will return them at no charge OR you can have a local A/C shop do this for you.

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